

ECII/RegO Products  
Operating Instructions For 7704P, LP,  
7705P, 7706P, A7704P, LP, A7705P,  
A7706P  
Flange Seal Globe and Angle Valves for  
Bulk Storage Containers, Filling Hoses,  
and Plant Piping  
Suitable for use on LP-Gas  
Maximum Allowable Pressure 25 Bar

**Warning: Installation, usage and maintenance of this product must be in compliance with all Engineered Controls International Inc. instructions as well all requirements and provisions of National, and Local standards, codes, regulations, and laws.**

**Inspection and maintenance on a periodic basis is essential. Installation and maintenance should be performed only by qualified personnel. Be sure all instructions are read and understood before installation, operation and maintenance. These instructions must be passed on to the end user of the valve.**

**Caution: Contact or inhalation of liquid propane, anhydrous ammonia, and their vapors can cause serious injury and death! NH<sub>3</sub> and LP-Gas must be released outdoors in air currents that will ensure dispersion to prevent exposure to people and livestock. LP-gas must be kept far enough from open flame or other source if ignition to prevent fire or explosion! LP-Gas is heavier than air and will not disperse or evaporate rapidly if released in still air!**

**Installation:**

1. Apply a pipe joint compound suitable for LP-Gas (such as PTFE tape) to the male threads of the hose fitting or piping.
2. Before connecting to a hose or pipe, inspect all connections for foreign material. If any is found, remove it.
3. Insert the male hose fittings or pipe into the female connections of the Globe or Angle valve. Turn until it is hand tight. Install so the arrow on the valve is pointing away from the dispensing system.
4. With a suitable wrench turn two to three wrenching turns beyond hand tight to create a seal.

5. Follow all local and national codes and standards for pressure testing and leak checking the installation.

**Operation:**

The RegO Products Globe and Angle valves are designed to assure positive shut-off and long maintenance-free service life in liquid or vapor service. They are ideally suited for use on cylinder charging manifolds, truck-filling hoses, bulk storage containers, and plant piping.

1. Follow your company's established filling procedures.
2. Wear eye protection.
3. Wear suitable gloves to prevent freeze burns.
4. Ensure all threads engage smoothly and easily. Do not hammer or force the valve.
5. When opening the valve, turn the hand-wheel counterclockwise, and ensure that it is opened fully (back seat). Do not partially open the valve. Observe the valve connections. There should be no leak. If a leak develops, close the valve and correct the problem.
6. After the filling process or operation is complete; move the valve to the fully closed position.
7. To close the valve, turn the hand-wheel clockwise until it stops. This indicates that the seat disc has contacted the seat.
8. Pressure may be bled from the outlet end of the valve by opening the vent valve counterclockwise. Ensure all pressure is bled prior to uncoupling valve connections.
9. When installed into a liquid piping system where liquid could be trapped between this valve and another shut-off valve, a suitable hydrostatic relief valve must be installed between them.

**Maintenance and Inspection:**

Periodically check for:

1. Any signs of corrosion due to water, salt, industrial pollutants, chemicals, and roadway contaminants.
2. Any physical damage, which would prevent proper sealing and usage or that, may cause product failure under pressure.
3. Leaks in the valve bonnet area, body, and end connections of the valve.

Keep all equipment clean, and replace damaged equipment immediately.

**Hazards:**

- These valves are designed to stop flow in either direction. The stem packing can only be isolated when being used as a container shut-off valve. Always install with the arrow on the valve body pointing away from the container.
- When disconnecting from a filler valve, if the venting of gas does not stop, foreign material may be preventing the filler or hose end valve from closing completely. Do not disconnect from a filler valve before venting is complete.

**General Warning:**

All ECII products are mechanical devices that will eventually become inoperative due to wear, contaminants, corrosion, and aging components. Periodic inspection and maintenance are essential. The safe useful life of this product can vary greatly depending on the environment it is exposed to, and the inspection/maintenance program that is used.

For more information refer to RegO Products L-500 catalog or [www.regoproducts.com](http://www.regoproducts.com).

RegO GmbH  
Industriestrasse 9  
D- 35075 Gladenbach Germany  
Tel- 49-6462-9147-10  
Fax- 49-6462-9147-29  
E-mail. [info@rego-europe.de](mailto:info@rego-europe.de)

100 RegO Drive PO Box 247 Elon, NC 27244 USA Phone (336) 449-7707 Fax (336) 449-6594 [www.regoproducts.com](http://www.regoproducts.com)  
**REGO<sub>®</sub> PRODUCTS REGO<sub>®</sub> GmbH**  
[www.rego-europe.de](http://www.rego-europe.de) Fax 49-6462-9147-29 Phone 49-6462-9147-10 Industriestrasse 9 D-35075 Gladenbach GERMANY