

ECII/RegO Products

Operating Instructions for 6579, 7501, 7502, F7579, 7579C,
7579P, 7579S, 7579, 7647SC, 7647DC

Double-Check Filler Valve for Motor Fuel and Storage Tanks

Suitable for use on LP-Gas

Maximum Allowable Pressure 25 bar

Warning: Installation, usage and maintenance of this product must be in compliance with all Engineered Controls International Inc. instructions as well all requirements and provisions of National, and Local standards, codes, regulations, and laws.

Inspection and maintenance on a periodic basis is essential. Installation and maintenance should be performed only by qualified personnel.

Be sure all instructions are read and understood before installation, operation and maintenance. These instructions must be passed on to the end user of the valve.

Caution: Contact or inhalation of liquid propane, anhydrous ammonia, and their vapors can cause serious injury and death! NH₃ and LP-Gas must be released outdoors in air currents that will ensure dispersion to prevent exposure to people and livestock. LP-gas must be kept far enough from open flame or other source if ignition to prevent fire or explosion! LP-Gas is heavier than air and will not disperse or evaporate rapidly if released in still air!

Installation:

1. Apply a pipe joint compound suitable for LP-Gas (such as PTFE tape) to the male threads of the valve.
2. Before connecting to a LP Gas storage container, check all taper connections for foreign material. If any is found, remove it.
3. Insert the male fitting of the valve into the female connection of the LP Gas storage container. Turn clockwise until it is hand tight.
4. With a suitable wrench turn two to three wrenching turns beyond hand tight to create a seal.
5. Follow all local and national codes and standards for pressure testing and leak checking the installation.

Operation: The RegO Products double-check filler valves are designed to provide fast filling of motor fuel and domestic containers.

1. Follow your company's established filling procedures.
2. Wear eye protection.
3. Wear suitable gloves to prevent freeze burns.
4. Remove filler valve seal cap. Before connecting to a filler valve, ensure the internal gasket is in place and inspect all connections for foreign material. If any is found, remove it.
5. While connecting make sure the ACME connection spins easily on to the filler valve threads, do not hammer or force the connector. Hand tighten the hose coupling onto the double-check filler valve.

6. When starting the filling process, observe the connector filler valve connection. There should be no leak. If a leak develops close the hose end valve and correct the problem.
7. After the filling process is complete, slowly uncouple the hose coupling from the double-check filler valve. Ensure hose pressure is relieved at filler connection prior to uncoupling.
8. Close filler valve seal cap.

Maintenance and Inspection:

Periodically check for:

1. Any signs of corrosion due to water, salt, industrial pollutants, chemicals, and roadway contaminants.
2. Any physical damage which would prevent proper sealing and usage or that may cause product failure under pressure.

Keep all equipment clean, and replace damaged equipment immediately.

Hazards:

- These valves are designed to stop flow in one direction only (out of the LP Gas storage container); they will not contain the product when pressure is applied into the valve. Do not install backwards; do not use as a valve for shut-off in two-direction flow.
- When disconnecting from a filler valve, if the venting of gas does not stop, foreign material may be preventing the filler or hose end valve from closing completely. Do not disconnect from a filler valve before venting is complete.
- ACME connections can wear over time and may prevent a secure connection. Inspect the threads and replace valves that have worn or damaged threads.

General Warning:

All ECII products are mechanical devices that will eventually become in operative due to wear, contaminants, corrosion, and aging components. Periodic inspection and maintenance are essential. The safe useful life of this product can vary greatly depending on the environment it is exposed to, and the inspection/maintenance program that is used. For more information refer to RegO Products L-500 catalog or www.regoproducts.com.

RegO GmbH
Industriestrasse 9
D- 35075 Gladenbach Germany
Tel- 49-6462-9147-10
Fax- 49-6462-9147-29
E-mail. info@rego-europe.de

100 RegO Drive PO Box 247 Elon, NC 27244 USA Phone (336) 449-7707 Fax (336) 449-6594 www.regoproducts.com

REGO PRODUCTS **REGO** GmbH

www.rego-europe.de Fax 49-6462-9147-29 Phone 49-6462-9147-10 Industriestrasse 9 D-35075 Gladenbach GERMANY